Determining the explosion parameters in the design of dust collection systems

As a result of EU guideline ATEX 137, system operators of machines at risk of explosion are required to determine and evaluate the risk of explosion by filing an explosion protection document. To fulfill this requirement it is frequently necessary to determine explosive dust parameters, among other issues, for the suitable design of dust collection systems.

Keller is capable of providing the necessary support for the evaluation of the explosion hazard, the detection of the explosive parameters and establishing explosion protection measures with interrelated service packages.

**Package 1**
(Explanation)

- **Scope of the examination:**
  - Sieving on dust particle size < 63 µm
  - Determining explosiveness with the modified Hartmann device
- **Price:** EUR 736.00 plus VAT

**Package 2**
(Decision)

- **To determine if explosion protection measures are necessary**
  - Not explosive
  - Explosive
  - Dust explosion class St1
  - Dust explosion class St2
  - Total disposal volume
  - Volume of dust particles: approx. 100 g
- **Price:** EUR 2,159.00 plus VAT

To determine if the prevention of ignition is sufficient, or if constructive explosion protection is necessary:

Provided that ignition sources are not created during the extraction process, the prevention of ignition sources as an explosion protection is sufficient (according to regulations for explosion protection for dust with a MIE of > 10 mJ). There are no constructive explosion protection measure requirements for pressure relief, for example, or for explosion suppression.

**Scope of the examination:**
- Sieving on dust particle size < 63 µm
- Definition of particle size distribution
- Determination of the minimum ignition energy without electrical source
- Total disposal volume
- Volume of dust particles: approx. 300 g

**Price:** EUR 2,159.00 plus VAT

Dust analysis by Keller sets matters straight

Standard for clean air
### Package 3

**Determining the mixture ratio for inertisation with limestone powder.**

Inert limestone powder is added to prevent an explosive environment. Additional explosion protection measures in the separator are not necessary. For optimal results when supplying limestone, the suitable dust – limestone powder combination ratio must be determined. The ratio can be reduced to 1:1.

**Scope of the testing:**
- Sieving on dust particle size < 63 µm
- Definition of the particle size distribution

**Price:** EUR 4,296.00 plus VAT

### Package 4

**Determining the explosion parameters**

To design constructive explosion measures such as pressure relief or explosion suppression.

Pressure relief or explosion suppression. Operational parameters are of vital importance.

**Scope of examination:**
- Sieving on dust particle size < 63 µm
- Definition of particle size distribution
- Determining the necessary mixing ratio of the limestone powder: explosive dust in the 20 L ball in 12 % increments

**Price:** EUR 2,722.00 plus VAT

### Information for evaluation:

The sample should be representative of the process being evaluated.

Please send the sample in a securely closed envelope to the following address:

**Keller Lufttechnik GmbH + Co. KG**
**Mr. Jens Kuhn**
**Neue Weilheimer Str. 30**
**73230 Kirchheim unter Teck**
**Germany**

The following information must be provided with the dust sample:
- Company, contact person with e-mail address
- Name of the product (type of dust)
- Storable at room temperature?
- Hygroscopic?
- Skin irritant?
- Contains solvents?
- Is it a hazardous substance?
- Are there any regulations concerning the handling of the substance?

A corresponding printable form can be found on [www.exschutz.net](http://www.exschutz.net)

The duration of the evaluation is normally 10 working days. Test report is sent to contact person by e-mail.